

---

# The Conformal WIM Site

presented by

Louis L. Pfohl

Kistler Instrument Corporation

Buffalo, New York

---

**KISTLER**

## Definitions

---

The “conformal” WIM site . . . .

conforms in every way to the end-user’s procurement specifications for performance, reliability, operational life, etc.

*Conform (def.)*    1. *To act or be in compliance with.*  
                          2. *To make similar to.*

## ***What's needed***

---

For a WIM site to be “conformal” to performance requirements, at least the following conditions should exist:

- a) The WIM sensors must inherently provide sufficient accuracy to support site performance spec (e.g., Type III, per ASTM 1318).
- b) Pavement surface local to the site must be sufficiently flat to support the site performance specification (e.g., 1/8” over any 20-foot direction as defined in ASTM 1318).
- c) The top (load-bearing) surface of each WIM sensor should be installed “conformal” to the adjacent surface of the pavement.

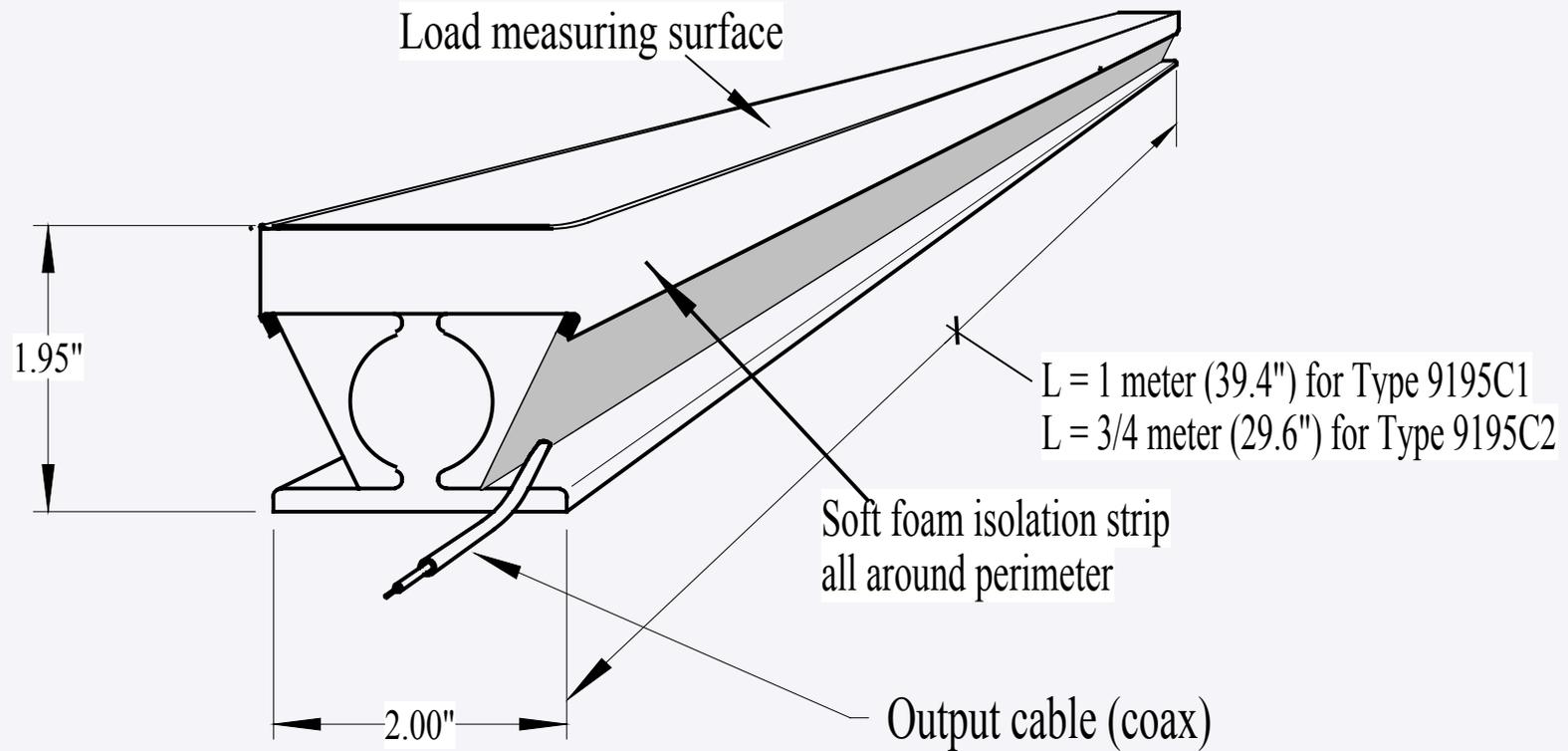
## ***WIM sensor characterizations***

---

- For Type III or better WIM sites ( $\leq 6\%$  accuracy on GVW), only Kistler's quartz WIM sensors simultaneously meet the conditions of "sufficient inherent accuracy" and "pavement conformance".
- "Piezocable" more or less conforms to local pavement surface but does not meet Type III performance requirements.
- Extended surface "weigh plates" (strain gage based sensors) can meet Type III performance but do not provide a pavement-conformal sensor surface.

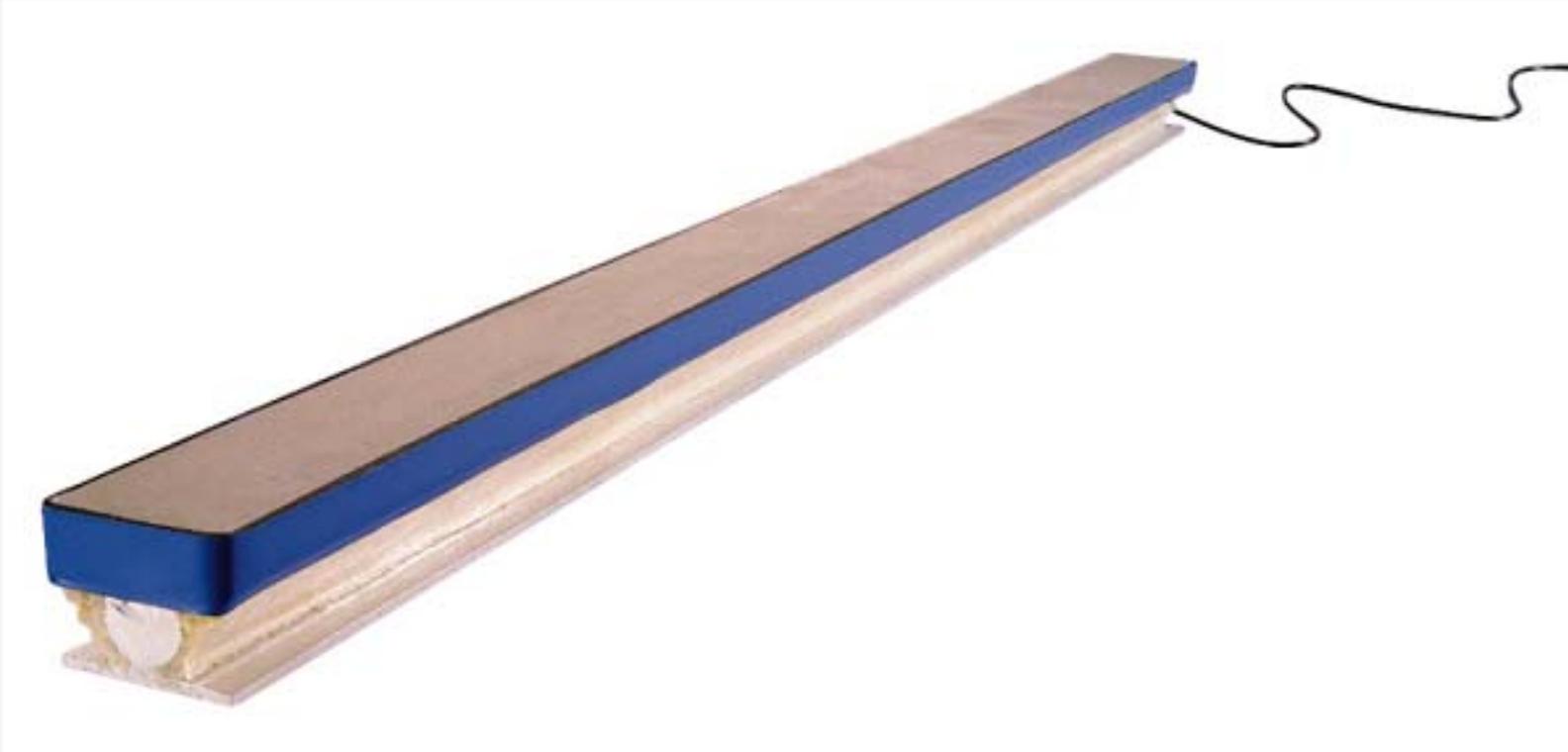
## **“LINEAS”, the quartz WIM sensor**

### LINEAS WIM Sensor, Type 9195C(x)



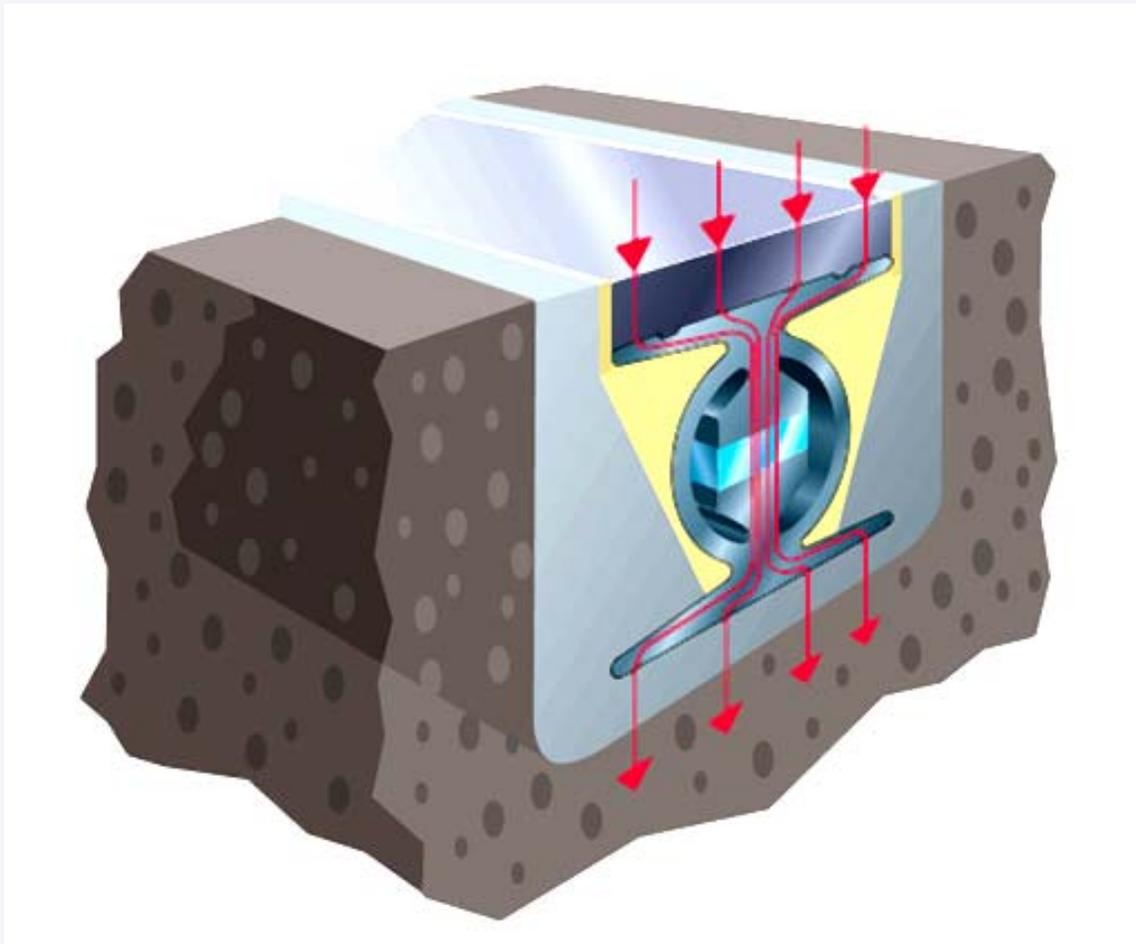
***Kistler's quartz WIM sensor***

---



## X-section

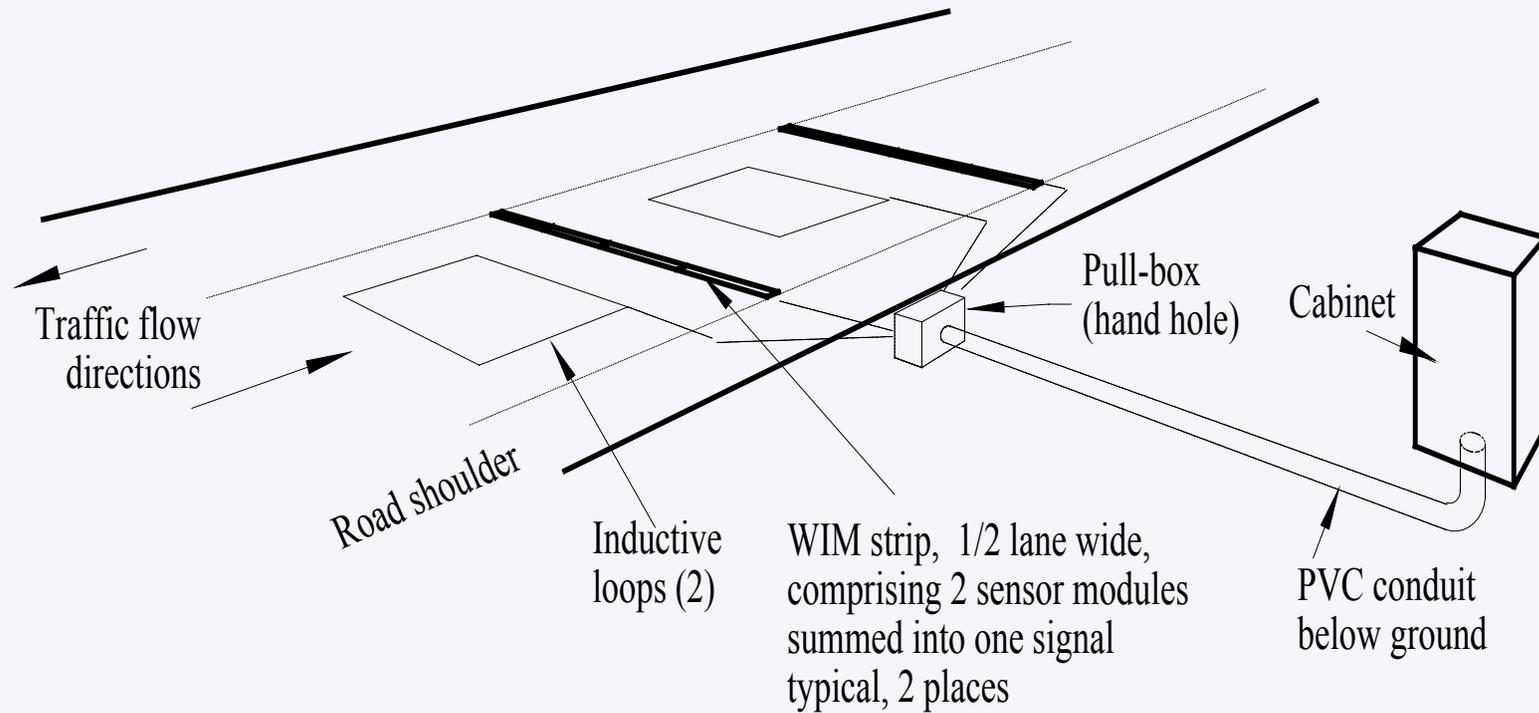
---



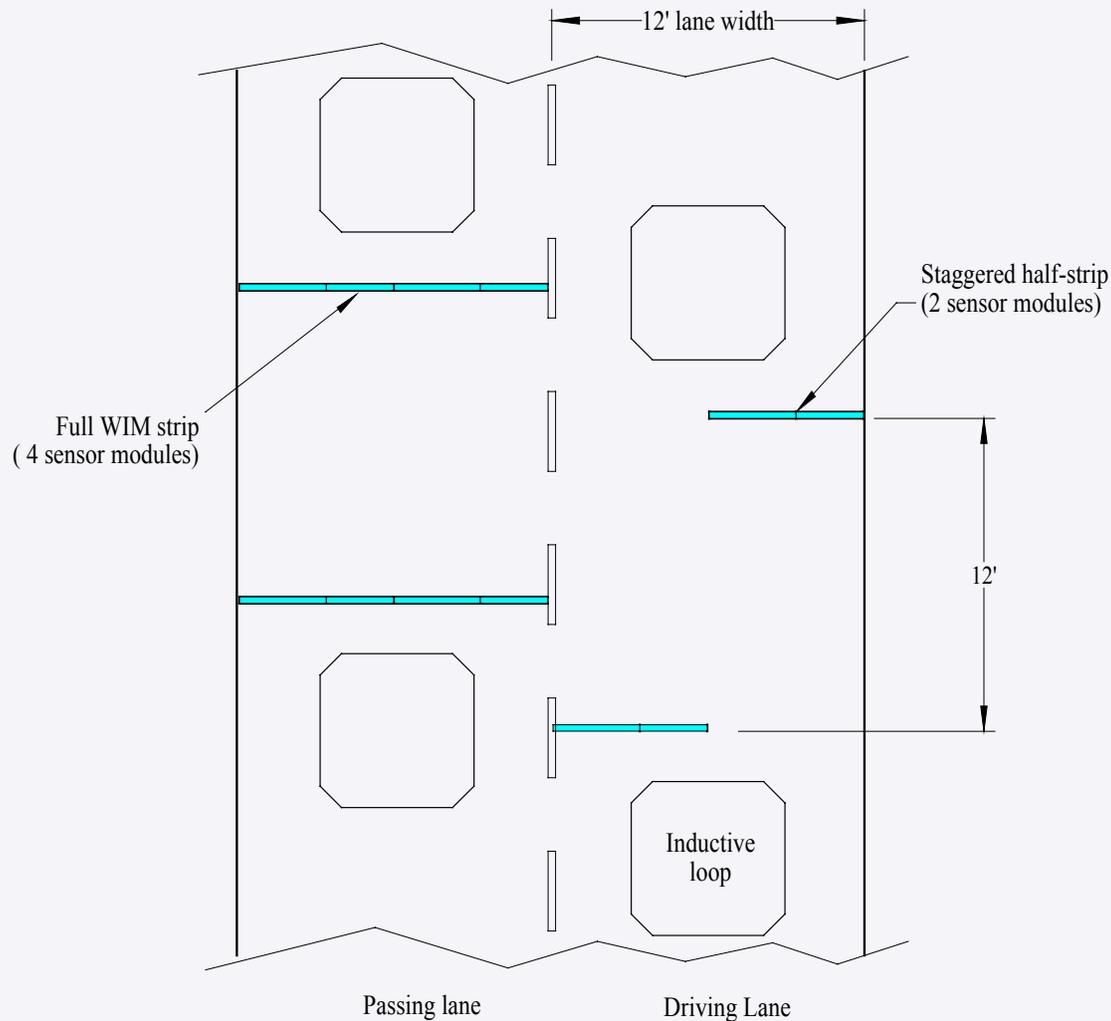
Cross-section  
of quartz WIM  
sensor showing  
installation in  
asphalt

## Typical WIM site configuration

---



## WIM strip configurations



### Sensor installation options:

- Full strips (shown in left lane) for optimum accuracy
- Half strips (shown in right lane) for reduced cost, modest impact on accuracy, given reasonably flat pavement.

## ***Sensor accuracy***

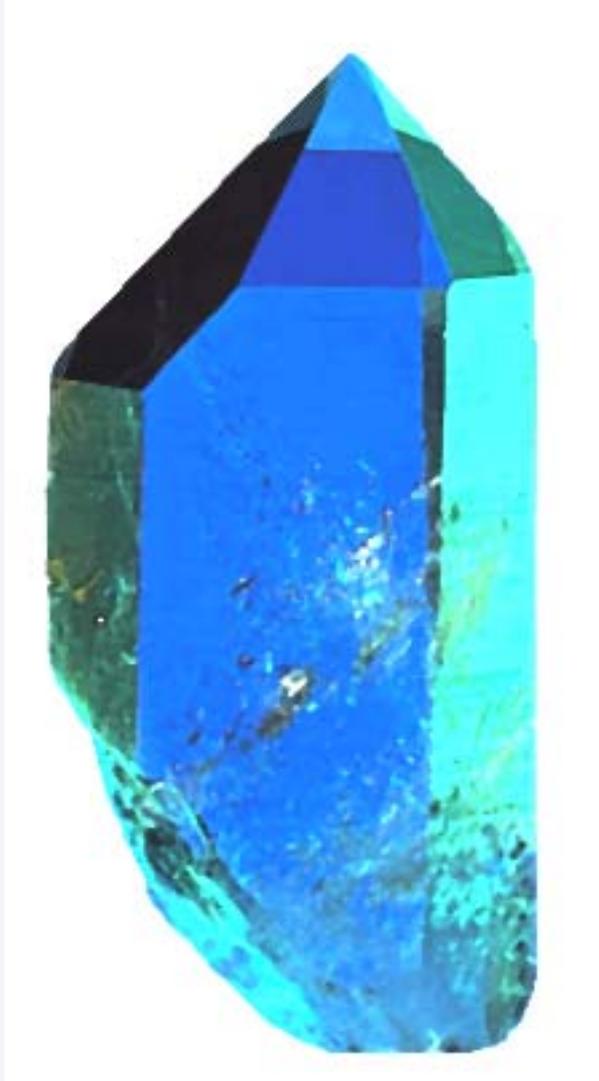
---

Characterizing Kistler WIM sensor's inherent accuracy:

- Quartz WIM sensors are based on a Kistler-developed, 50 year-old technology that historically returns force measurements to an accuracy of 1% or better.
- Uniformity of output along sensor length is, for Kistler, a non-traditional error source unique to the extended length of “WIM strip” sensors. Kistler routinely achieves 2% uniformity.
- These performance capabilities are more than sufficient to support Type III WIM site requirements

## Quartz crystal

---



Quartz:

The near-perfect  
transducer material

### Cool things about quartz . . .

- ☞ Perfectly **linear output**
- ☞ Stable transducer properties with respect to **time** - no “aging” which eliminates or minimizes repeated calibrations.
- ☞ Stable properties with **temperature** - compensation for wide ranging ambient temperature not required
- ☞ Extremely stiff - virtually no deflection under load. Therefore, high **frequency response**. Quartz faithfully measures fast-changing load conditions

### **Quartz WIM system accuracy**

- Quartz WIM on Interstate highways routinely measure truck GVW's to  $\leq 5\%$  accuracy at 95% confidence level
- Because of quartz sensors' inherent stability and frequency response, quartz WIM site performance is dictated mostly by surrounding pavement flatness
- On a straight, finish-ground concrete off-ramp (~ 45 mph truck speed) quartz WIM has demonstrated  $\pm 2\%$  MAX error on GVW (2 sites in NH)

## **Surface conformance**

---

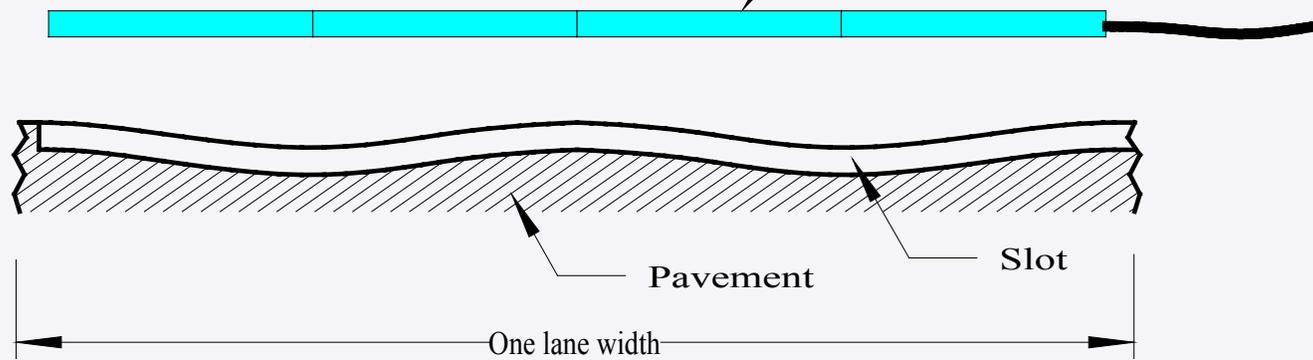
Sensor conformance to adjacent pavement surface:

- Quartz WIM sensors are designed to enable “conformal surface grinding” at installation.
- Conformal surfaces eliminate errors due to vehicle-to-vehicle variations in speed and tire pressure.

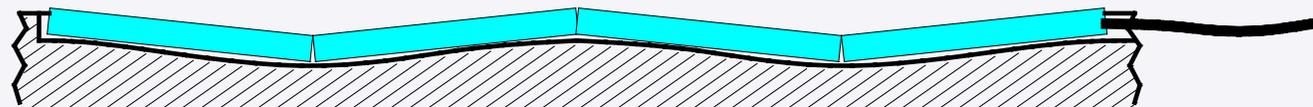
# Conformance

---

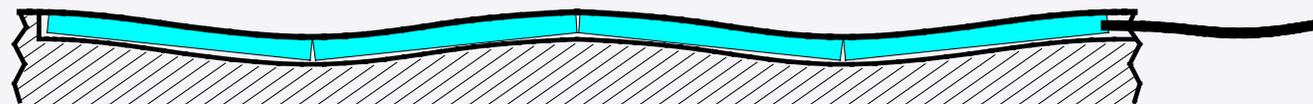
Sensor-strip assembly (2 or 4 sensor modules)



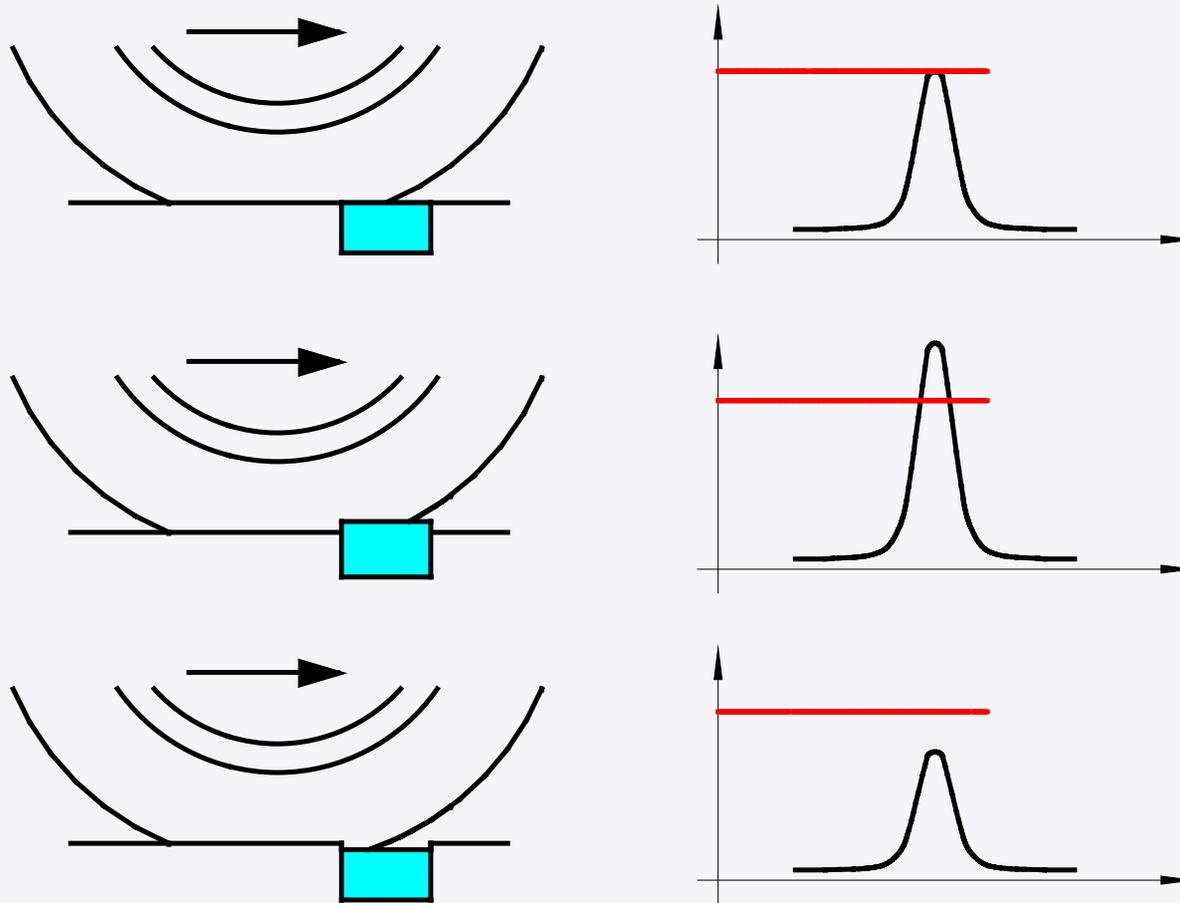
Install & cure



Grind



Effect of conformal grinding on WIM signal



## Quartz WIM site pictures

---



## *Slot cutting*

---



**Finished slot**



# Sensor strip assembly



*Pouring grout*

---



***Installing sensor strip into wet grout***



## *Trowelling-off grout*

---



**Grout curing**



## Conformal grinding

---



***Finished WIM site***

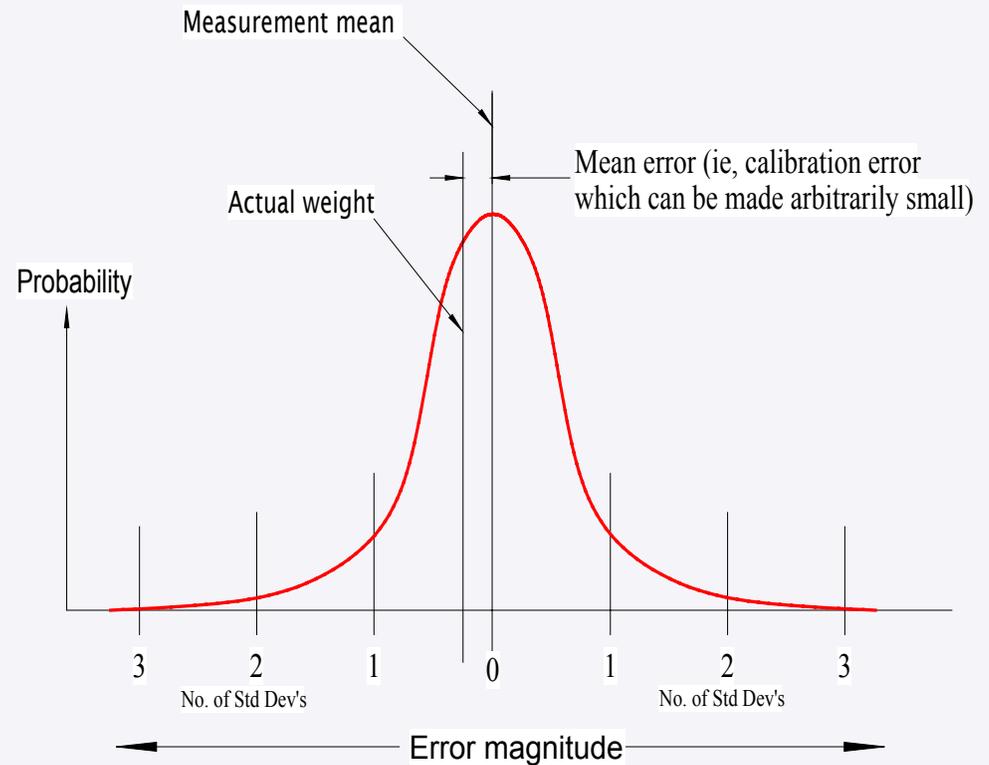


## Mean vs random error

---

### Characterizing WIM system errors with a 2-sigma specification:

- Average (mean) error minimized by one-time calibration on-site.
- Remaining error is random.
- For 1 standard deviation  $< 2\%$ . and a near-zero mean, then 95% of all errors are within 2 SD's or within 4%.



***The End***

---

I'm done . . . . .

Thanks for your attention !