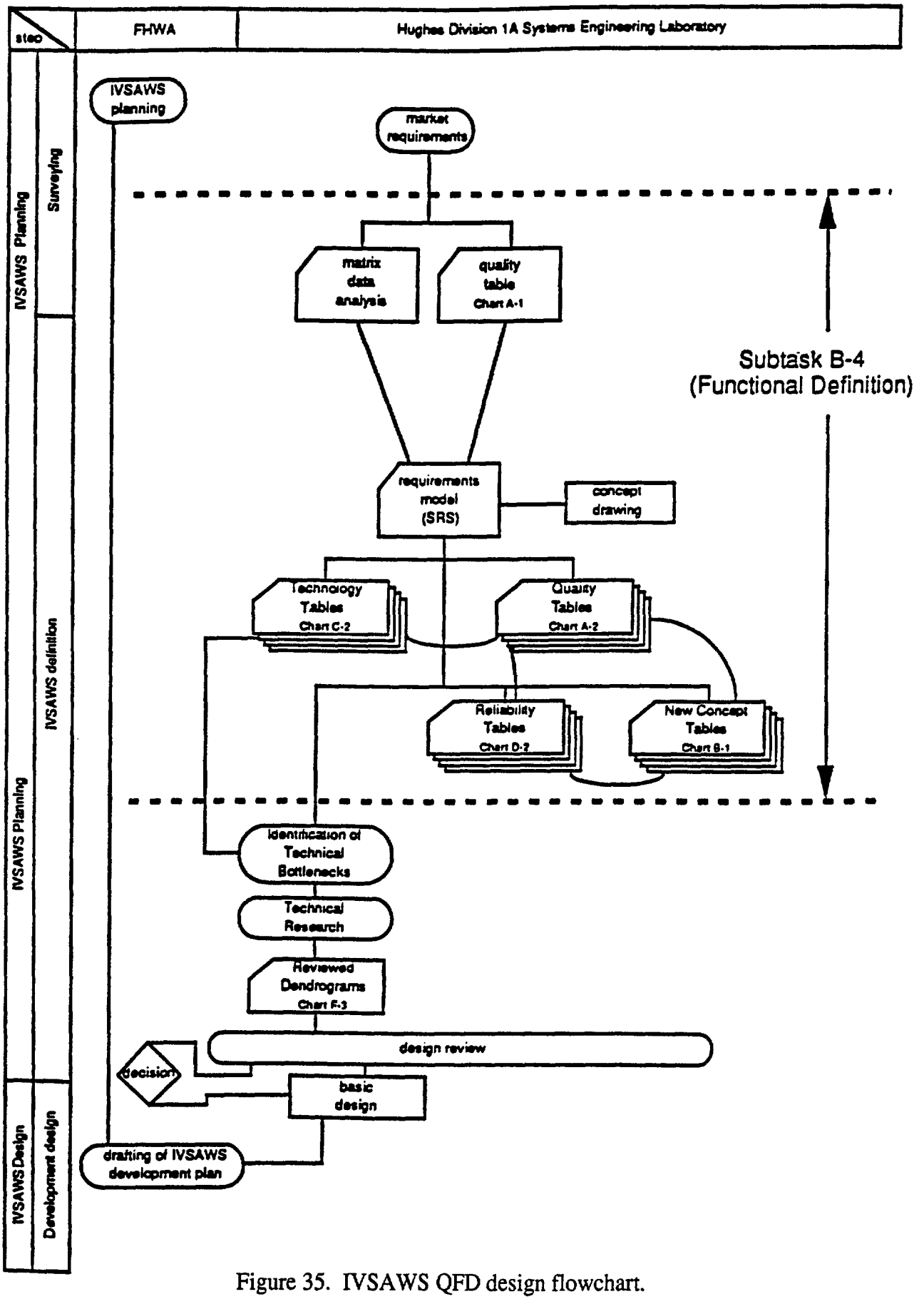

Figure 35. IVSAWS QFD design flowchart.